



ACWA Power CSP in sub-Saharan Africa and future in SA

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We develop power and desalination water plants

In over a decade we have become the second largest power & water developer in the GCC region, and a name to contend with internationally.



ACWA Power CSP's in Southern Africa







- 50 MW Parabolic trough
 - 180 loops
 - 658 000 m² of reflective surface
- Dowtherm A as HTF
 - 293 °C 393 °C
- 9.3h Thermal Storage
- Wet cooling
 - Cooling Tower
 - Counter flow, induced draught CT (3 cells)







- 100 MW Power Tower
 - ~12k 20k heliostats
 - 1.13 million m² of reflective surface
- Molten Salt as HTF
 - ~ 298 °C 565 °C
- 12h Thermal Storage
- Dry cooling
 - ACC
 - $\sim 5 \times 4$ cell configuration



Bokpoort CSP – Parabolic Trough Technology with Storage





- Ring-fenced project company effective June 2013
- The site: Bokpoort Farm, 125km south-east of Upington (300 hectare Greenfield)
- Technology: Concentrated solar thermal trough & 1300MWh_t molten salt thermal energy storage (9.3hrs at 50MW)
- Total staff: ±1300 during Construction peak and 61 during Operations
- 20 year PPA with Eskom, through the Garona Substation located next to the site



50 MW Parabolic Trough CSP Plant: Wet Cooled
Thermal Energy Storage = 9.3 hours at 50 MW (Largest in Africa)



- Financial Close and NTP 25th June 2013
- 1st Synchronisation 13th November 2015
- Early Operating Date 6th February 2016
- COD 19th March 2016



Solar Field

- Eight Solar Fields 180 Loops
 - 48 Solar Collector Elements per Loop
 - 8,640 SCEs Installed
- Flabeg Glass Mirrors
 - 241,920 Mirrors
 - 658,000 m² of reflective surface
- SENER Trough Technology
- Schott Heat Collector Elements (25,920)
- HTF Dow Chemical (2,640 tons)



Thermal Energy Storage

- 38,100 Tons of Salt (Potassium and Sodium Nitrate)
- Two Tanks Hot & Cold
 - 40 m Diameter
 - 14 m Height
- Bank Solar Energy during the day and release it at night or as needed

Steam Generation

- Two Trains of Steam Generation
 - Steam Supply 103.6 bar @380ºC (@ Turbine Inlet)
 - Enthalpy 3028.7kJ/kg, Steam Flow 60.0 kg/s
- Siemens Steam Turbine SST-700
 - Single Reheat (HP, LP)
 - Siemens Generator



Site Location

Site Coordinates: Latt. 28°44'26.96"S Long. 21°59'34.88"E







The Technology Landscape – Trends in the CSP industry?





CSP Parabolic Trough

- Proven development and operational track record
- Employs single axis trackers
- "off-the-shelve" designs and systems available
- Higher energy losses/aux requirements in comparison to tower due to extensive solar field piping
- Local content opportunities high
- Lower Uncertainty mature with 30 month delivery

CSP Central Tower

- Can reach much higher temperatures leading to greater efficiency.
- One less energy transfer step as it produces steam directly from Salt (no HTF) maximizing plant efficiency.
- The flat mirrors used in heliostats are cheaper than parabolic trough mirrors
- Can be built over more rough terrain as each heliostat's position is independent to its neighbouring heliostats
- 30 month delivery (technology still maturing but more efficient cost effective)

Redstone CSP – Power Tower Technology with Molten Salt Storage





Redstone CSP – Timeline Expected





- We are nearing financial close on our 100 MW CSP power project (FC planned for 1st Aug)
 - Construction activities is expected to ramp up from Quarter 3 2019
 - The Project will then Operate for a period of 20 years under a PPA with Eskom. .
 - The project is enabled by strategic partnerships with South African co-investors including BEE investor and Ownership in the hands of a Community Trust.

preferred bidder

Performance Expectations based on Noor III CSP









- CSP technology implemented in 23 countries across the globe
- Over 6,000MW in operation

renewable technologies globally

- Over 3,500MW in construction
- Almost 25,000MW planned or in development stages



CSP is expected to record the highest growth amor





South African Renewable Energy IPP Program (REIPPP)



- Started in 2011, the REIPPP is widely recognized as one of the **most successful renewable energy procurement** models in the world.
- Over **5 progressive rounds** of competitive bidding, procuring more than **6,300 MW** of renewable energy capacity across **92 projects**
- Significant progress made ito Tariff Reduction, investments and job creation
- 600 MW of CSP Capacity has been procured. ACWA Power developed and built the 50 MW Bokpoort CSP project in Round 2 and is currently developing the 100 MW Redstone CSP project as part of Round 3.5



Tariff Reduction in % per 100MW procured: **CSP – 45% @ 7.5%/100MW** PV – 80% @ 3.5%/100MW Wind – 55% @ 1.6%/100MW



| | BV | / 1 | B | W 2 | BV | V 3 | BW | / 3.5 | B | N 4 | Тс | otal |
|--------------|------------------|--------------------|------------------|--------------------|------------------|--------------------|------------------|--------------------|------------------|--------------------|------------------|--------------------|
| Technology | Capacity (MW) | No. of projects |
| Wind | 649 | 8 | 559 | 7 | 787 | 7 | 0 | 0 | 1,362 | 12 | 3,357 | 34 |
| Solar PV | 627 | 18 | 417 | 9 | 435 | 6 | 0 | 0 | 813 | 12 | 2,292 | 45 |
| CSP | 150 | 2 | 50 | 1 | 200 | 2 | 200 | 2 | 0 | 0 | 600 | 7 |
| Landfill gas | 0 | 0 | 0 | 0 | 18 | 1 | 0 | 0 | 0 | 0 | 18 | 1 |
| Biomass | 0 | 0 | 0 | 0 | 17 | 1 | 0 | 0 | 25 | 1 | 42 | 2 |
| Small hydro | 0 | 0 | 14 | 2 | 0 | 0 | 0 | 0 | 5 | 1 | 19 | 3 |
| Total | 1,426 | 28 | 1,040 | 19 | 1,457 | 17 | 200 | 2 | 2,205 | 26 | 6,328 | 92 |

CSP – A look at the Future of CSP in South Africa

Acwa power روز بر الم

- Additional 8GW IRP allocation to Gas/Diesel & no allocation to CSP:
 - Without any sensitivity to primary energy is a risk
 - Though, IRP will make reference to "Proxy" technologies
- Gas/Diesel commodity vulnerable to market dynamics and while CSP overnight capital is still reducing
 - CSP can provide effective hedge against GT's higher overnight capital but certain/predicable and low future costs
- A proposed allocation of capacity to CSP can reduce overall planning risk (move CSP:GT ratio from 1:20 to 1:5)
 - Reference to current overnight capital of Gas to CSP about 1:5
 - Reducing dependency Gas/Diesel (which we don't have)
- Success of Hybrid solutions world wide will change the structure of IRP and offer opportunities for all technologies
- CSP offers huge opportunities for sub-Saharan Africa through **development of local industry** (continental hub for the technology)
 - The technology has high localisation potential
- Key aspects that can further impact the attractiveness of CSP
 - Economies of scale clearly impact bid tariffs (DEWA CSP et al)
 - Reduction of soft costs through de-risking Improved finance terms
 - Extension of PPA terms to align with other Thermal technologies
 - CSP Cost trajectories extremely positive and technology still maturing thus huge opportunities for further least cost planning

CSP Market Size means Localisation Potential



Source: http://www.energy.gov.za/IRP/irp-update-draft-report2018/IRP-Update-2018-Draft-for-Comments.pdf



.... We need to have a long term view on **CSP with Adequate Storage** in SA given capabilities proven by current CSP's in operation:

- 1. Only storable renewable energy with utility scale Peaking and Base Load/Load Following Capability
- 2. Flexibility in dispatch meeting SA demand profile PPAs to be structured to load profile with energy, capacity and ancillary services contracted.
- 3. SA is blessed with an **enviable Solar Resource**
- 4. Short lead times for **quick deployment possibility**
- 5. Maturing technology world-wide with **positive cost reduction trends through greater allocation economies of scale and accelerated learning curves**
- 6. Serves as **effective hedge against fuel commodity prices** while securing cost benefits from a certain CSP learning curve.
- 7. Consideration towards **PPA tenures** equivalent to other thermal plant immediate step change
- 8. Easily partner with other technologies for **Hybrid solutions** leading to real "Least Cost Plan".
- 9. Existing SA manufacturing infrastructure complements CSP
- 10. Potential to increase local content whilst growing local competence and knowledge
- 11. Greater Socio-economic development for **local communities**





Water Management Challenges in a CSP Plant

Hydrocarbon contamination in Steam Cycle

JC Nel Bokpoort CSP













Hydrocarbon contamination in Steam Cycle

CSP operating principle:

- Solar Field: heat up Heat Transfer Fluid (HTF)
 - ~400°C, 15 bar
 - Dowtherm A: synthetic organic HTF (Diphenyl & Biphenyl)
- Steam Generation System (SGS): water -> steam
 - ~400 °C, 16-90 bar

Heat Exchangers in SGS:

- Shell and Tube (Preheater, Evaporator, Superheater, Reheater)
- Reheater:
 - Prone for tube leaks high thermal and pressure gradients
 - hairpin design, counter flow, HTF on Shell side
 - 766 tubes, Ø20mm

Contamination:

- Steam cycle direct leak into steam side of heat exchanger
- Waste water cycle blowdown from steam cycle and condensate to drains







HTF Presence in Steam Cycle

Condition/State of Hydrocarbon molecules in steam:

- Condition of hydrocarbon is temperature and pressure dependent (vapor/drop/emulsion)
- Operating conditions changes throughout cycle, as well as time of day
- Online hydrocarbon analyzer for superheated and reheated steam

Effect on Equipment:

- LP Turbine
 - Droplet formation biggest risk blade damage
- Condenser
 - Oil layer on tubes significantly reduce heat transfer (influences vacuum)
- Instrumentation

Limited options for Removal from cycle:

- Deaerator through insoluble gas stripping
- Blowdown of steam and water (keep density differences in mind)







HTF Presence in Waste Water Cycle

Water Recovery System for Condensate Drains

- Water is blown down (controlled release) from SGS to maintain quality
- Passing drain valves, leaks and inefficient operation also discharges demin water to drains, which flows to waste
- Quenched with clean water to cool down ~40°C
- Should be recovered and reused, however need to take risk of hydrocarbon contamination into account

Effect on Equipment:

- Filtration technology for recovery system
 - SGS blowdown high silica content RO most commonly used
 - Hydrocarbon detrimental to RO membranes
- Destination of recovered water:
 - Water Treatment Plant high risk since issue could impact production
 - Cooling Tower safer option
 - aeration, side stream filtration
 - Impact of additional thermal load since condensate drains







Management of Risk

Risk management:

- In order to repair a tube leak, the complete SGS train needs to be taken out of service
- Significant production loss, could be reduced if planned for during badweather days
- Requires clearly defined allowable limits in order to safely operate plant until best opportunity for repairs

Removal from cycle:

- If leak did occur, how to effectively remove hydrocarbons from cycle to within acceptable limits
- Without wasting unnecessary water through forced flushing or not recovering condensate drains







Je vous remercie Danke mihi koe рақмет сізге Teşekkürler 「 сат оп bạn நன்றி Asante Дякую अओओ Asante Дякую धन्यवाद Thank you Terima kasih Ngiyabonga

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