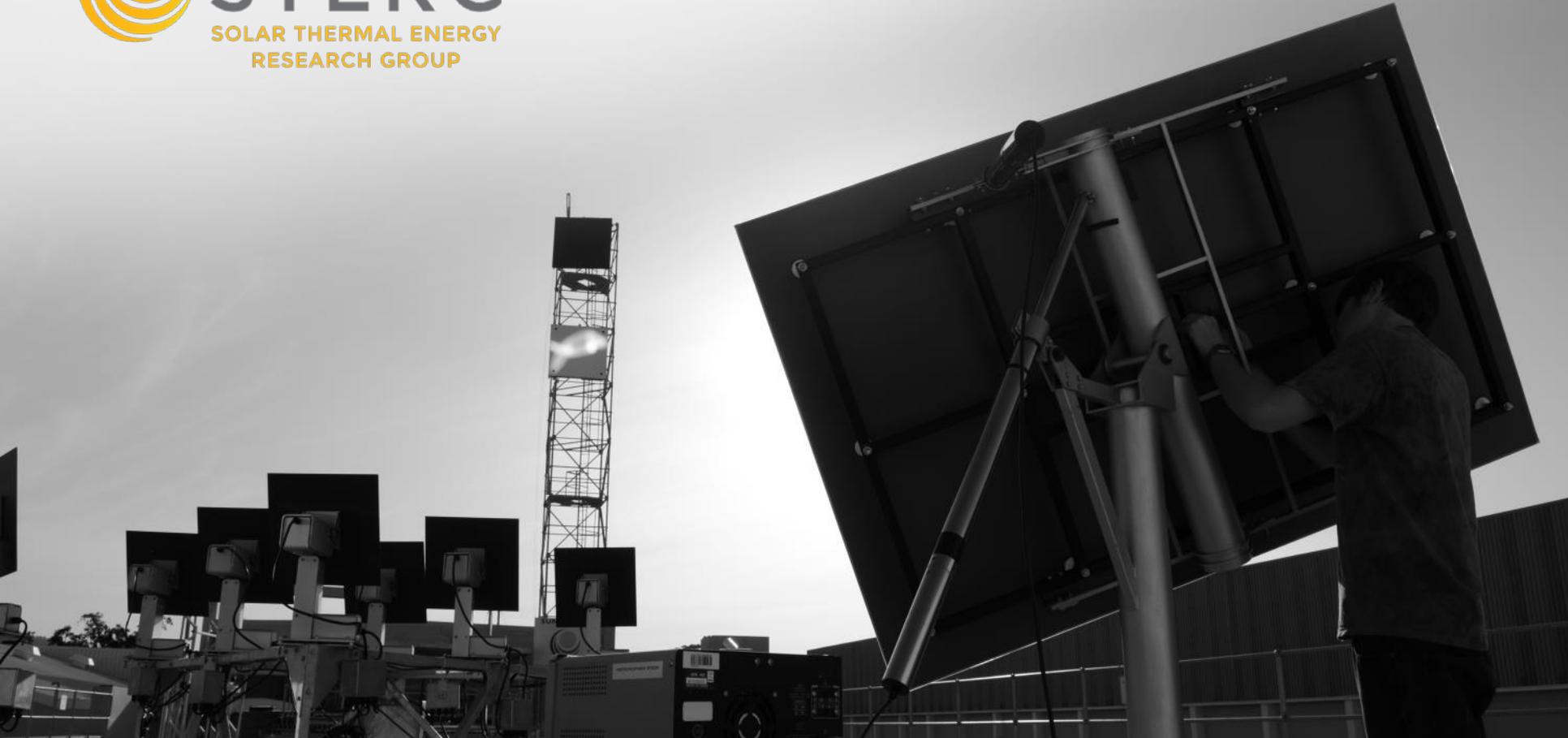




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Identification of optimum molten salts for use as heat transfer fluids in parabolic trough plants. A techno-economic comparative optimization

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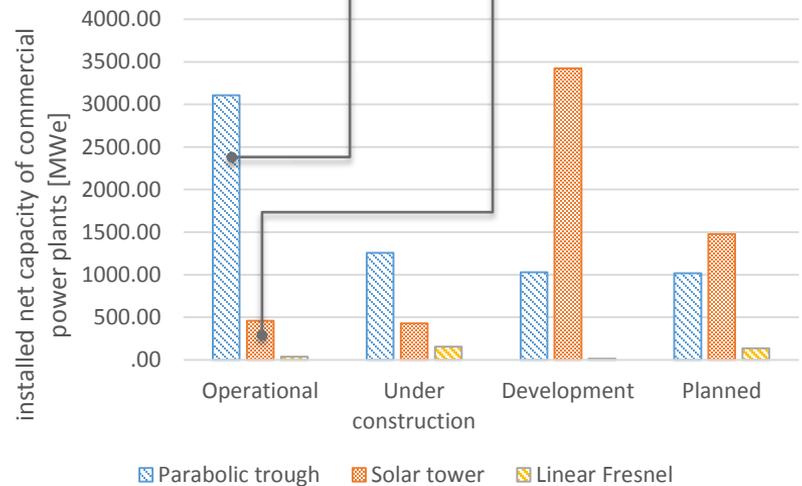
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Introduction



- PT most mature and bankable CSP technology
- Towers are catching up
- Increase competitiveness of PT by reducing LCOE
- Higher cycle efficiency through larger cycle temperature difference needed
- Molten salt linked to challenges
- New opportunities for CSP in Southern Africa



Source: CSP World, 2017

Background



- LCOE reduction by switching from thermal oil to molten salt
 - 12.1% (Dersch *et al.*, 2014)
 - 16.4% (Boukelia *et al.*, 2015)
 - 20% (Ruegamer *et al.*, 2014)

} large variations caused by different assumptions and locations (Abu Dhabi, Béchar, Daggett)
- LCOE reduction by using different molten salts
 - 3 to 5% (Ruegamer *et al.*, 2014)

} small variations but still significant
- LCOE variations in literature
 - 7.59 to 23.6 \$cent/ kWh_e
- Studies only look at one power plant configuration and compare it with other fluids, but what about different configurations?

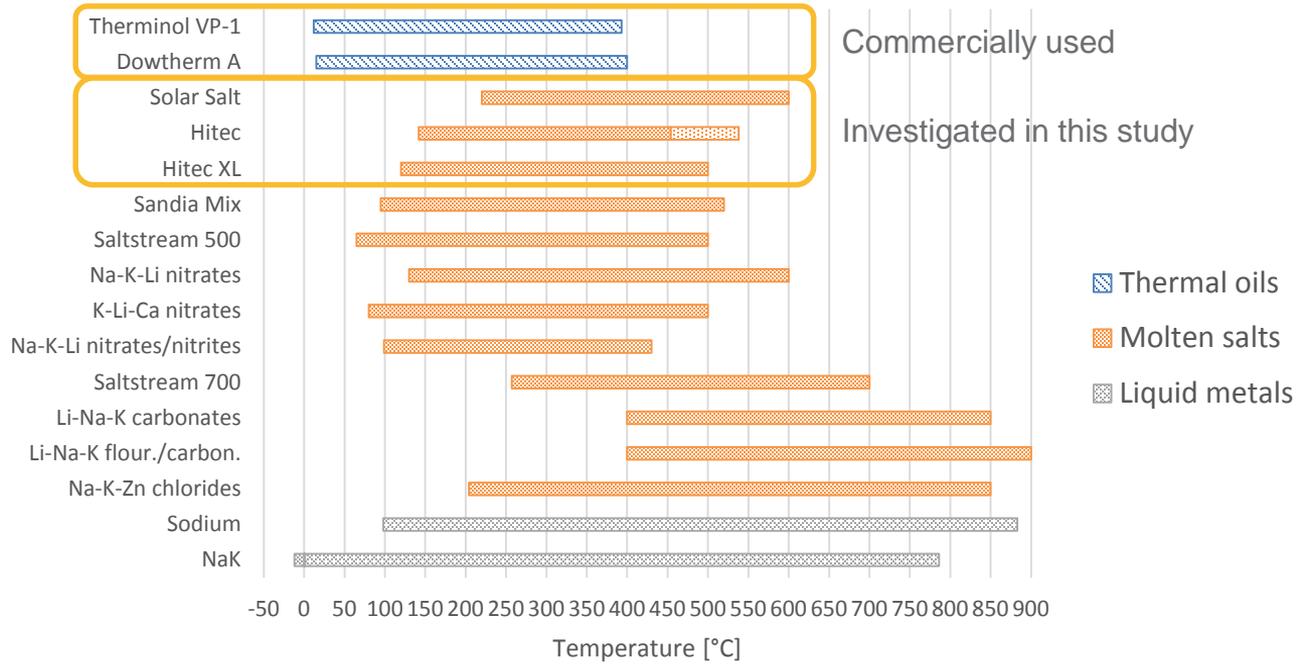
Research question



- Which molten salt as heat transfer fluid (HTF) is most suitable to improve the performance of a parabolic trough power plant from a techno-economic standpoint for a variety of configurations and locations?

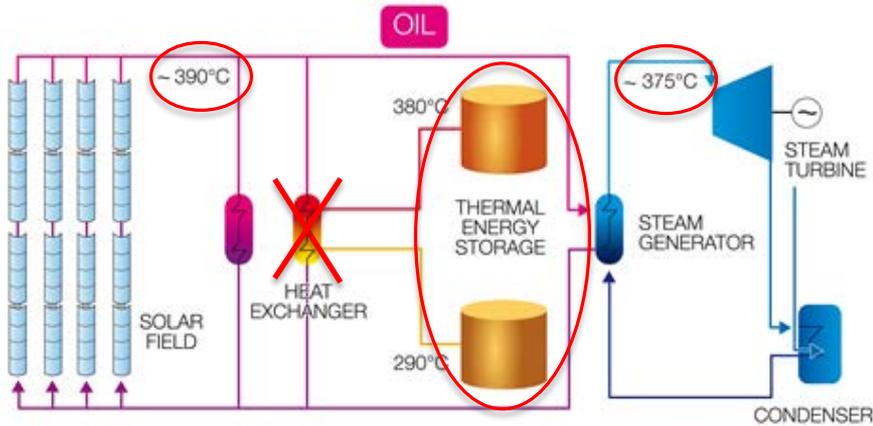


Heat transfer fluids

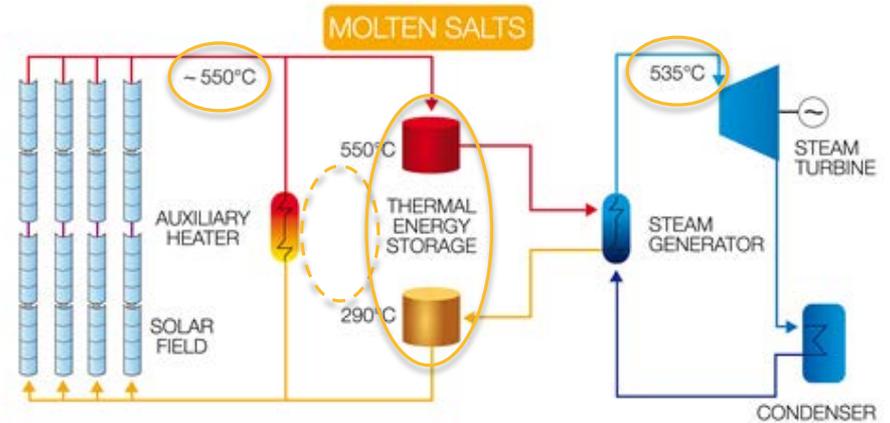


Sources: Dow Chemical Company, 2001; Bradshaw & Siegel, 2008; Vignarooban et al., 2015

Advantages of molten salts



Cycle efficiency up to 38 %



Cycle efficiency over 40 %

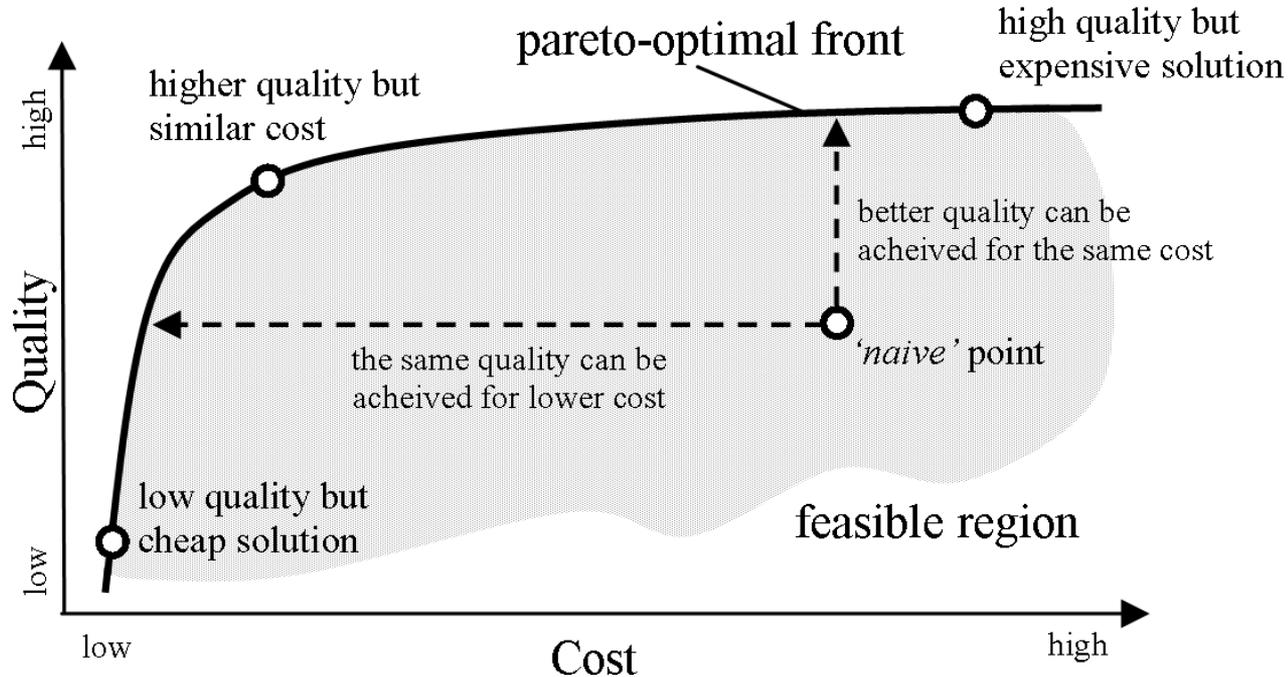
Adapted from: Archimede Solar Energy, 2016

Techno-economic optimization



- Optimization of technical and financial indicators
 - LCOE
 - CAPEX
 - IRR
- Identification of optimal HTF for
 - various component sizes (TES, solar field, turbine capacity, etc.)
 - various operating strategies (base load or peaking)
 - various location-based framework conditions (solar resource, feed in tariff, financial parameters)
- Population based evolutionary algorithm
- Range of solutions that are optimal
- Compromise between cost and quality

Techno-economic optimization

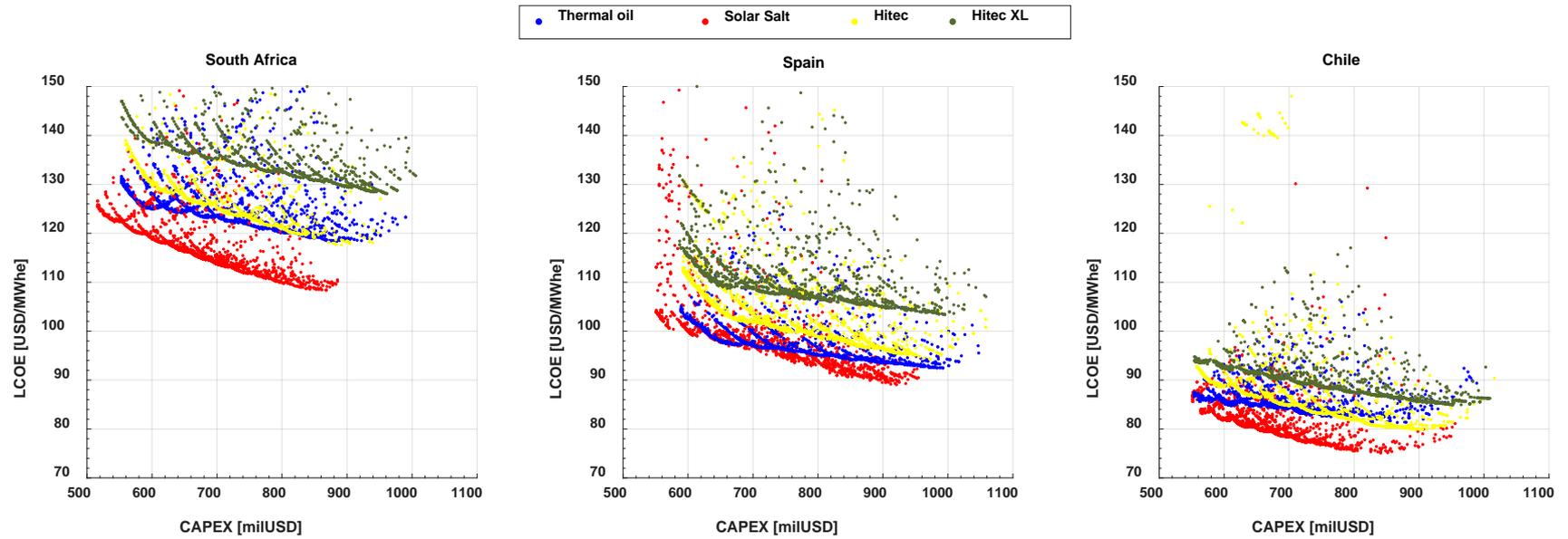


Source: Spelling, 2013

Results- LCOE vs. CAPEX at various locations



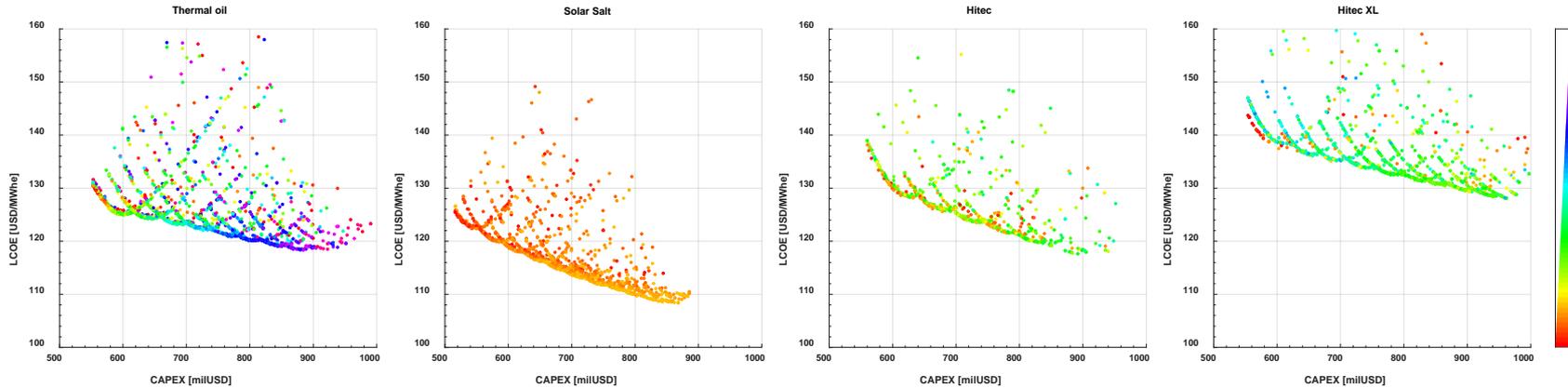
- Choice of HTF is dependent on DNI and system size
- Solar Salt offers lowest LCOE



Results – freeze alert temperature



- Freeze alert temperature variation in South Africa
- Set point should be close to solar field outlet temperature for small systems
- Temperature can be lowered significantly in large systems



Next steps



- Vary other parameters (turbine capacity, location)
- Analyze different operating strategies (base load, peaking)
- Optimize IRR, capacity factor
- Future applications of optimization
 - TES technology (direct storage, thermocline)
 - Water consumption
 - Steam generator (ramp-up rates, pinch points)

Conclusion



- Optimal HTF dependent on system size and DNI
- Freeze alert temperature has significant impact on plant economics
- Model can be used to find optimal power plant configuration in terms of
 - location
 - operating strategy
 - feed in tariff
 - costs
- New salt mixtures needed
 - cheaper
 - wider operating temperature range
- Increase competitiveness of parabolic trough
- Support for policy makers, developers and plant operators
- Technology promotion & development opportunities in Southern Africa

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Thank you

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