

# The development of an Organic Rankine Cycle Heat Engine using a rock thermal battery as the heat source

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# Presentation Outline

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- Discussion of components
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# Introduction

- There are many initiatives in South Africa that aim to cut down emissions and power consumption
- By increasing the proportion of energy obtained through renewable sources
- Created an interest in low grade heat recovery
- Solutions to generate electricity from low temperature heat sources have been proposed

# Introduction

- The Organic Rankine Cycle (ORC) uses working fluid that has a lower boiling temperature than water, this allows reduced evaporating temperatures
- ORC system can be used with various heat sources with little modifications



**Geothermal**

100°C



**Industrial**

200°C



**Solar**

300°C

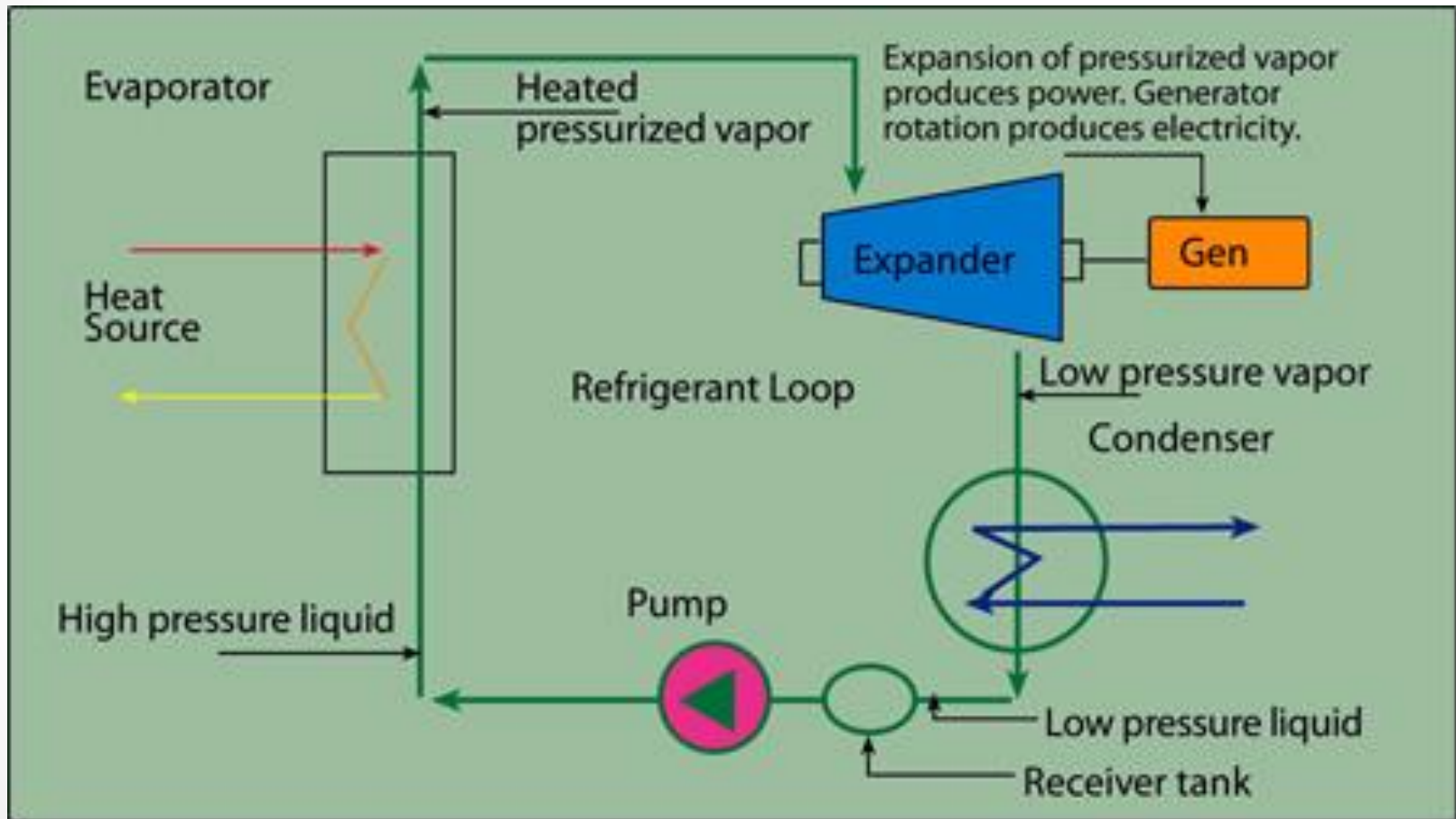


**Engine**

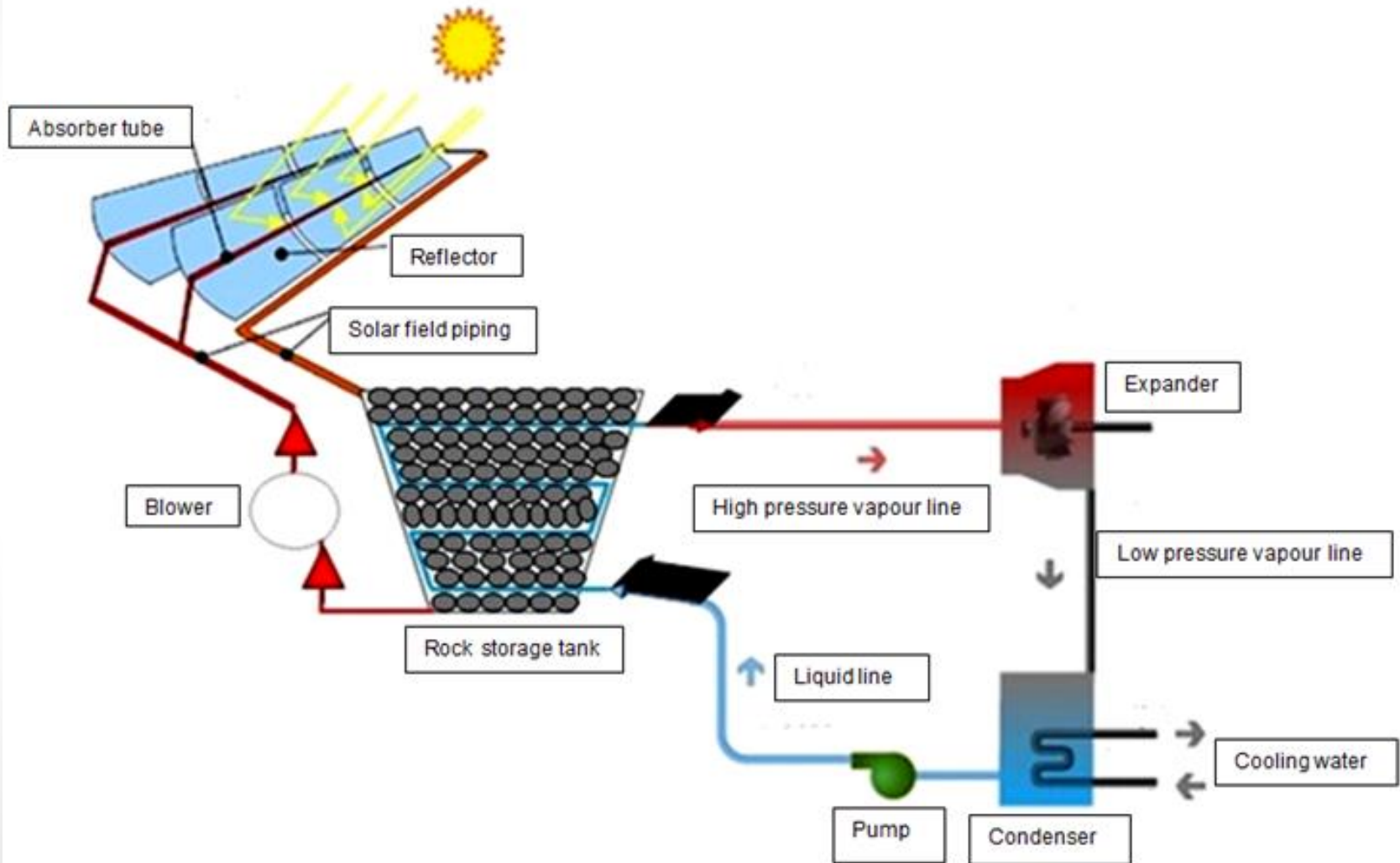
400°C



# How It Works



# How It Works



# Problem Statement

- To design, build and analyse a small scale Organic Rankine Cycle that will transform stored heat energy into shaft power.

# Sub-Problems

- Investigate and select the working fluid. Considering thermal stability, toxicity, flammability and cost.
- Establish a practical means of extracting heat from the rock



# Sub-Problems

- Evaluate and select
  - Expander
  - Condenser
  - Working fluid pump

# Hypothesis

- It is envisaged that a domestic scale Organic Rankine Cycle Heat Engine can be developed that will be able to run off a rock thermal battery and provide the user with electricity during the day and for a number of hours into the night.

# Delimitations

- For the purpose of this research the heat source is restricted to a hot rock thermal battery with rock mass less than 2000 Kg.
- The research aims to use an existing expander and condenser and will not focus on the design or optimisation thereof.

# Significance of the research

- Price of fossil fuels increasing
- Concerns about climate change casting a shadow over the future of coal
- Individuals realising they can make a difference
- Manufactured in South Africa

# Advantages Over Other Renewable Energy Harvesters

- Storage system
- Automatic and will operate continuously
- Does not rely on weather
- Simple to setup and maintain

# Thermodynamic Model

- Have set up the thermodynamic model in excel

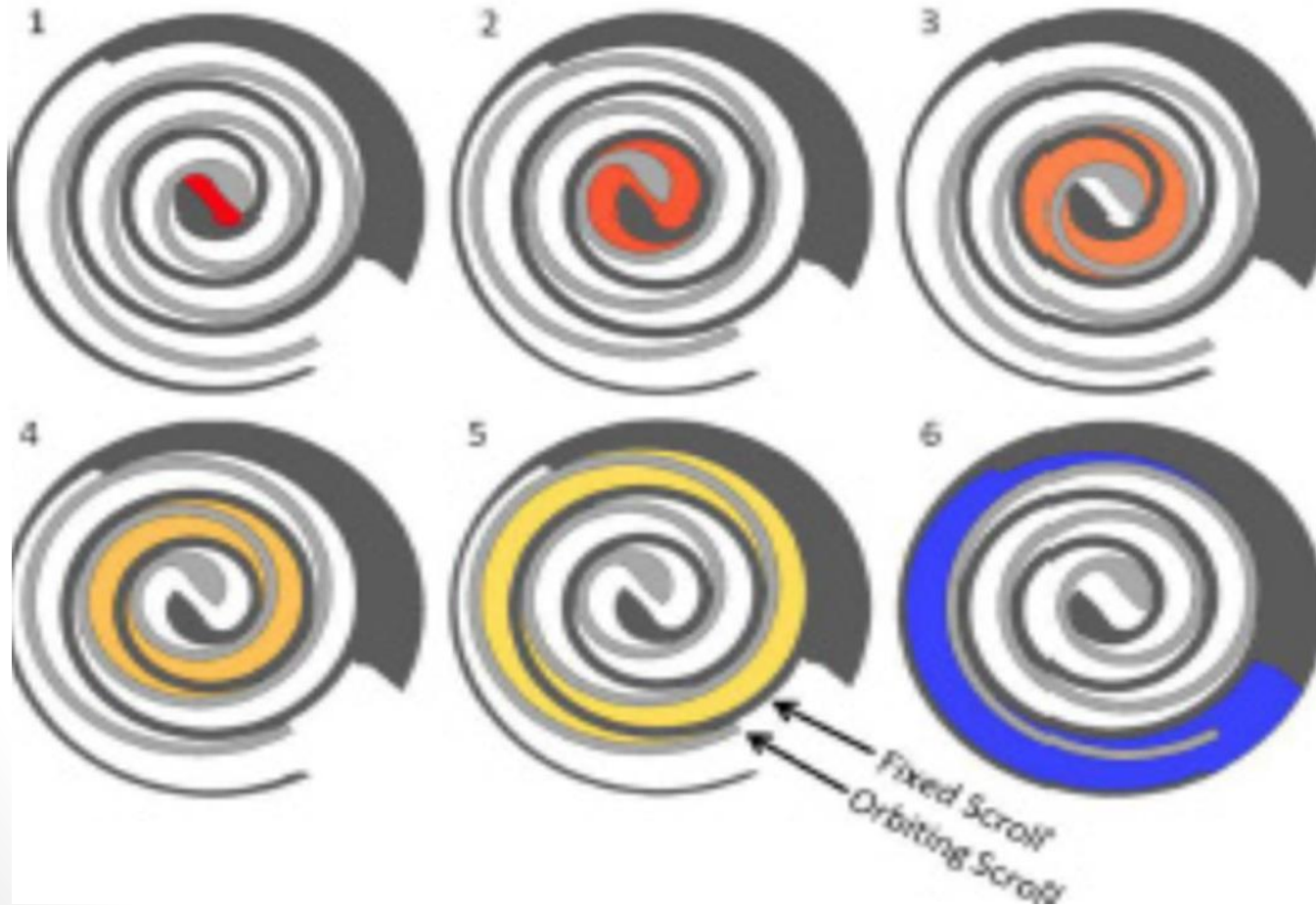
Qin	11477.66675 w
	11.47766675 Kw
Wout	1.2253956 Kw
efficiency turbine	80%
efficiency pump	75%
Actual Wout	0.98031648 Kw
Work pump	0.043585661 Kw
Efficiency thermal	8.161334866%

# Expander

- Selected 1 kW  
Scroll expander  
from Air Squared



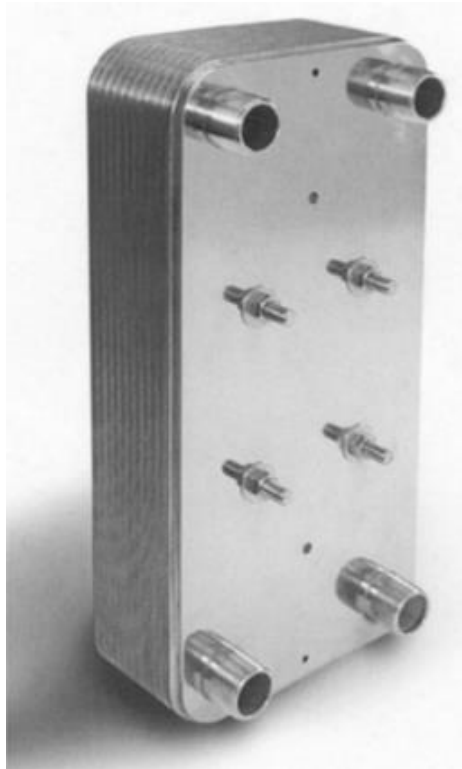
# Expander





# Condenser

- Condenser selected is a brazed plate heat exchanger

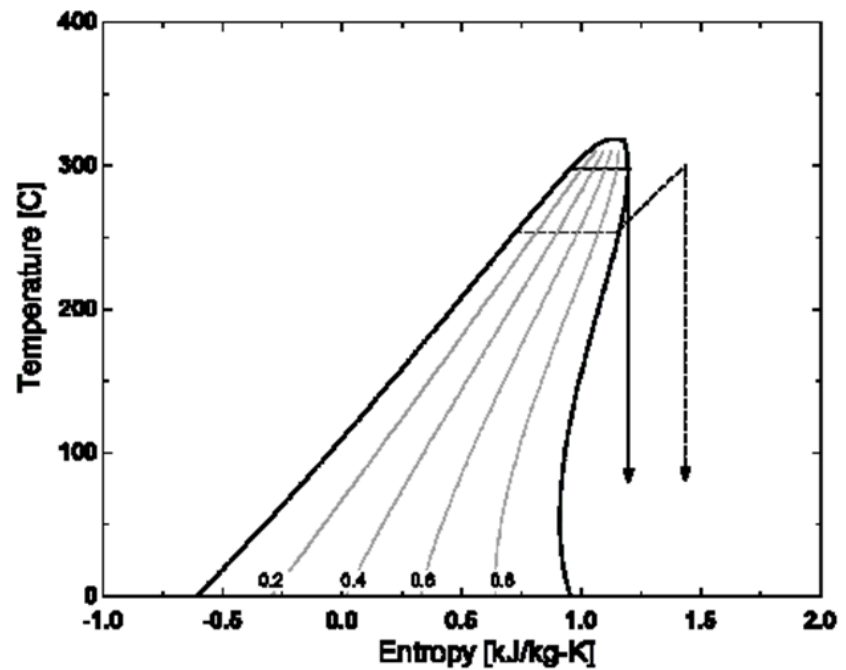
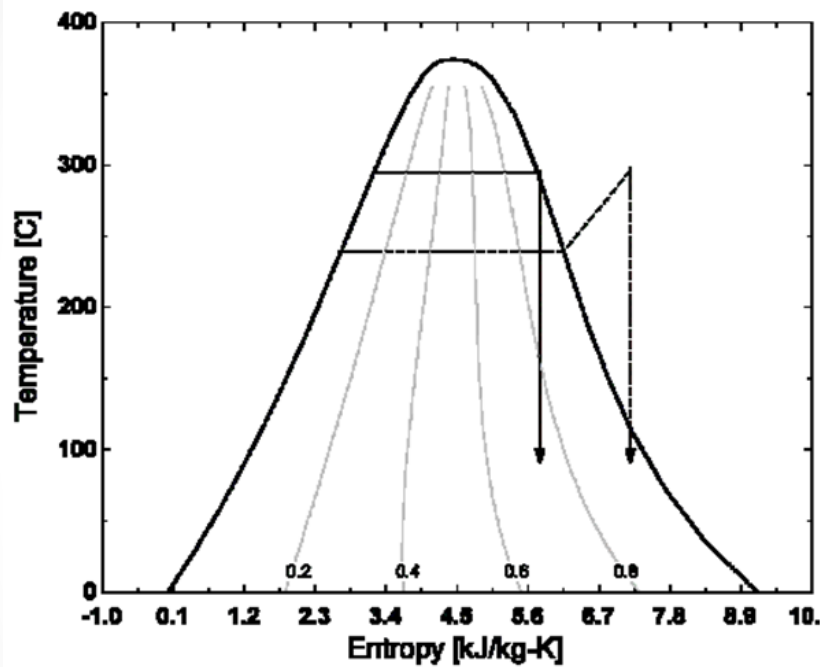


# Working Fluid Pump

- The pump selected is a Hydra-cell G20 pump  
0.55kw
- Plunger pump
- Pulsation dampener



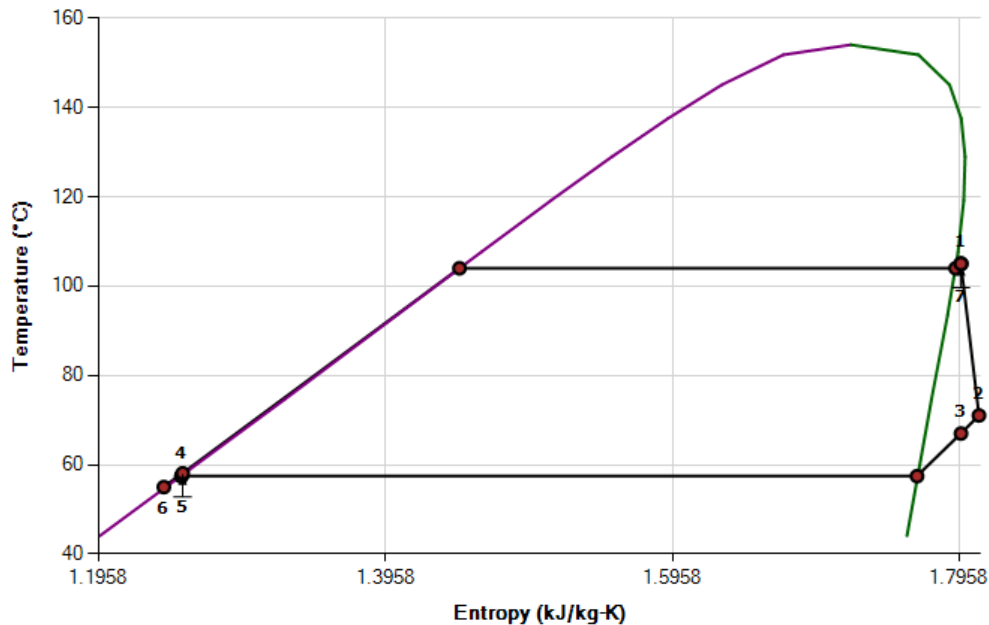
# Fluid



- The fluid selected is R245fa

# Genetron Simulation

<b>Refrigerant</b>	R245FA		<b>Thermal Eff.</b>	-	0.0834
<b>GWP</b>	1030		<b>Turb. Exit Quality</b>	-	1
<b>Mass Flow</b>	kg/s	0.05714	<b>Turb. Exit Superheat</b>	°C	13.57
<b>Boiler Heat Input</b>	W	11687.72	<b>Boiler Temp.</b>	°C	103.98
<b>Turbine Output</b>	W	980	<b>Condensation Temp.</b>	°C	57.46
<b>Heat Rejection Cond.</b>	kW	10.273	<b>Pump Power</b>	kW	0.058



# Conclusion

- Not a new technology
- Potential for domestic user
- Need to lower cost
- Plan for testing in October/November

# Thank you

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