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# Spiky Central Receiver Air Pre-heater (SCRAP) an introduction

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Fakulteit Ingenieurswese  
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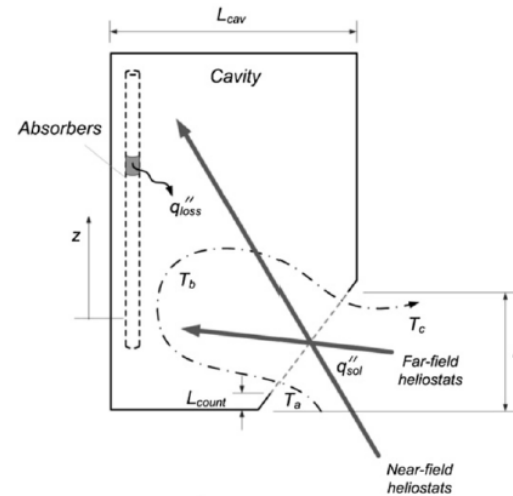
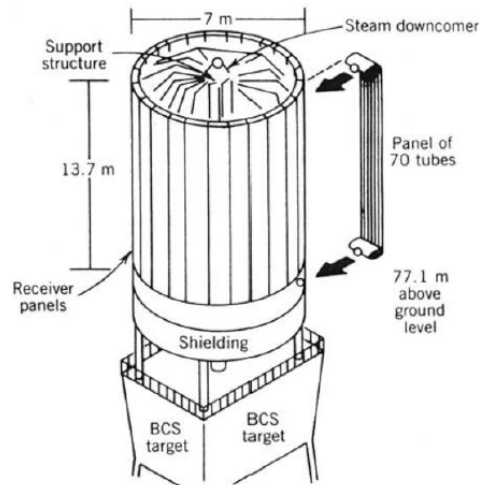
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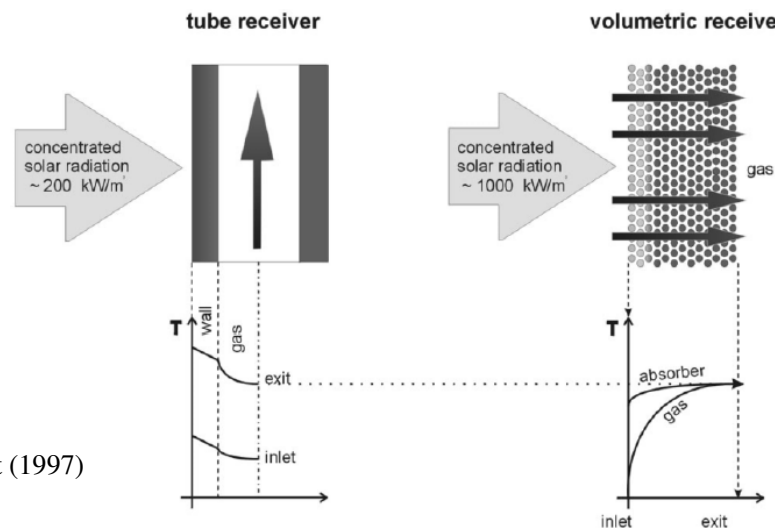
# Receiver categories



- External cylindrical<sup>a</sup> and cavity<sup>b</sup> receiver receiver



- Tubular and volumetric absorber<sup>c</sup>:



- a) Stine & Geyer (2001)
- b) Soo Too & Benito (2013)
- c) Romero et al. (2002), based on Hoffschmidt (1997)





## Receiver efficiency and important losses

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- Efficient heat transfer from concentrated solar energy to a heat transfer fluid

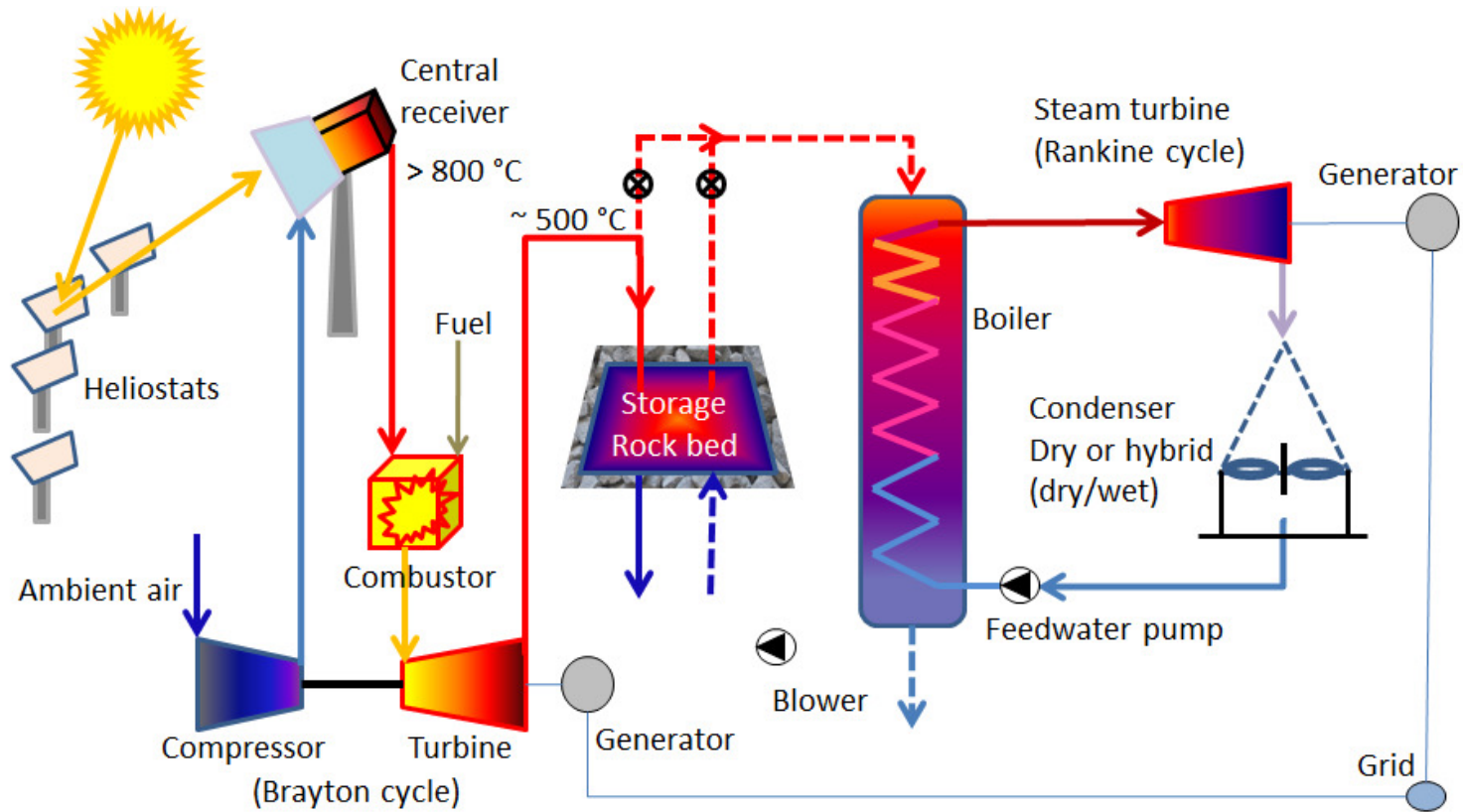
$$\eta_{\text{thermal}} = \frac{\dot{Q}_{\text{out}}}{\dot{I}_{\text{in}}}$$

- Important losses reflecting on receiver efficiency:
  - **Optical** → Reflection
  - **Thermal** → Radiation, convection, conduction
- Operating temperature, heat transfer fluid, receiver capacity (and many more) influence the optimal design for an application





# An introduction to the Stellenbosch **UN**iversity **Solar POW**er Thermodynamic (SUNSPOT) cycle



The SUNSPOT cycle<sup>a</sup>



a) Kröger (2012)





# Air – The challenge



- Comparison of HTF fluids for CSP<sup>a</sup>:

	Unit	Synthetic oil	Solar Salt	steam	Air (20bar)
<b>Minimum op. temp.</b>	°C	292	222	250	-
<b>Maximum op. temp.</b>	°C	393	593	~600	1 000 (reference)
<b>Density</b>	kg/m <sup>3</sup>	815-673	1900-1720	815-52.0 <sup>b</sup>	18.7-5.47
<b>Specific heat cap.</b>	kJ/(kg K)	2.37-2.73	1.49-1.55	4.19 (-10.4)-2.76	1.02-1.19
<b>Viscosity</b>	mPa s	0.25-0.12	3.50-1.03	0.110-0.0338	0.0221-0.0509
<b>Therm. conductivity</b>	W/(m K)	0.0953-0.0771	0.50-0.55	0.634-0.0952	0.0321-0.0818

- Peak flux for standard billboard receiver<sup>c</sup>:

	Unit	Air	Steam	Molten salt
<b>Tolerable peak flux</b>	MW/m <sup>2</sup>	0.15-0.2	0.4	0.8

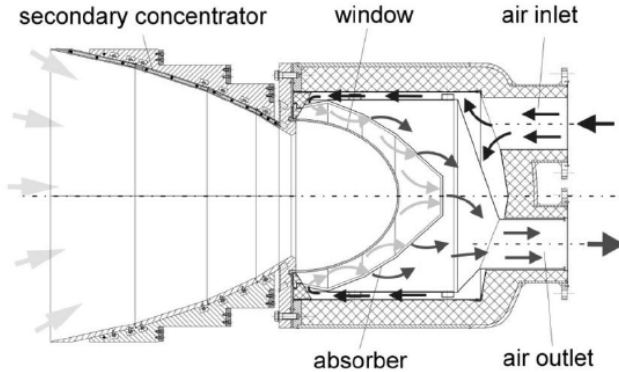


a) All data from Heller (2013)  
 b) at 190 bar  
 c) Schiel et al. (1988)

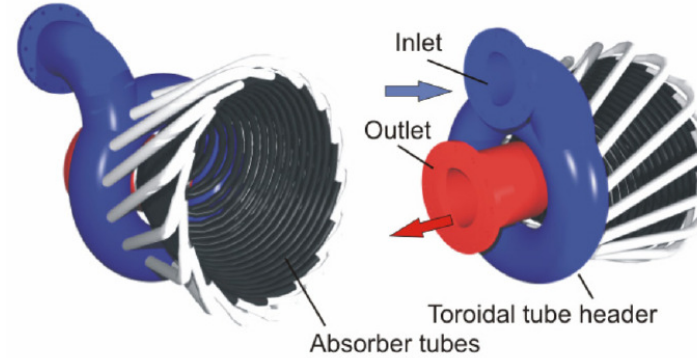




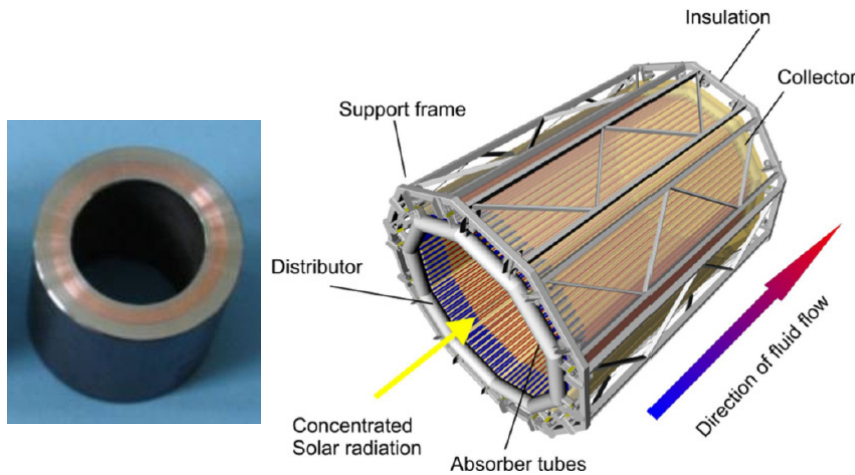
# Brief review on current press. air receivers



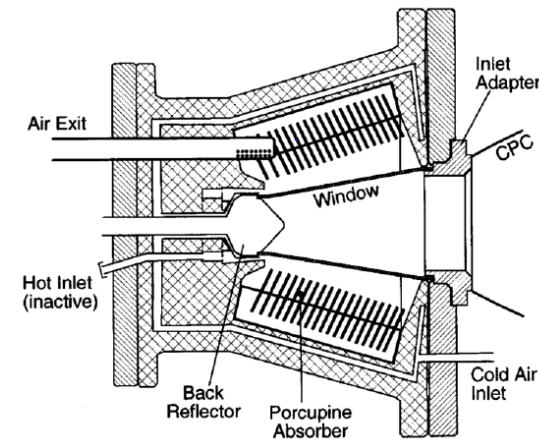
The **REFOS** receiver<sup>a</sup>



The **SOLGATE** pre-heater<sup>b</sup>



The **SOLUGAS/SOLHYCO** receiver<sup>c</sup>



The **DIAPR** receiver<sup>d</sup>



- a) Buck et al. (2002)
- b) Solgate Report (2005)
- c) Korzynietz, Quero and Uhlig (2012)
- d) Kribus et al. (2001)


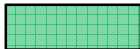







# Summary of current receiver types



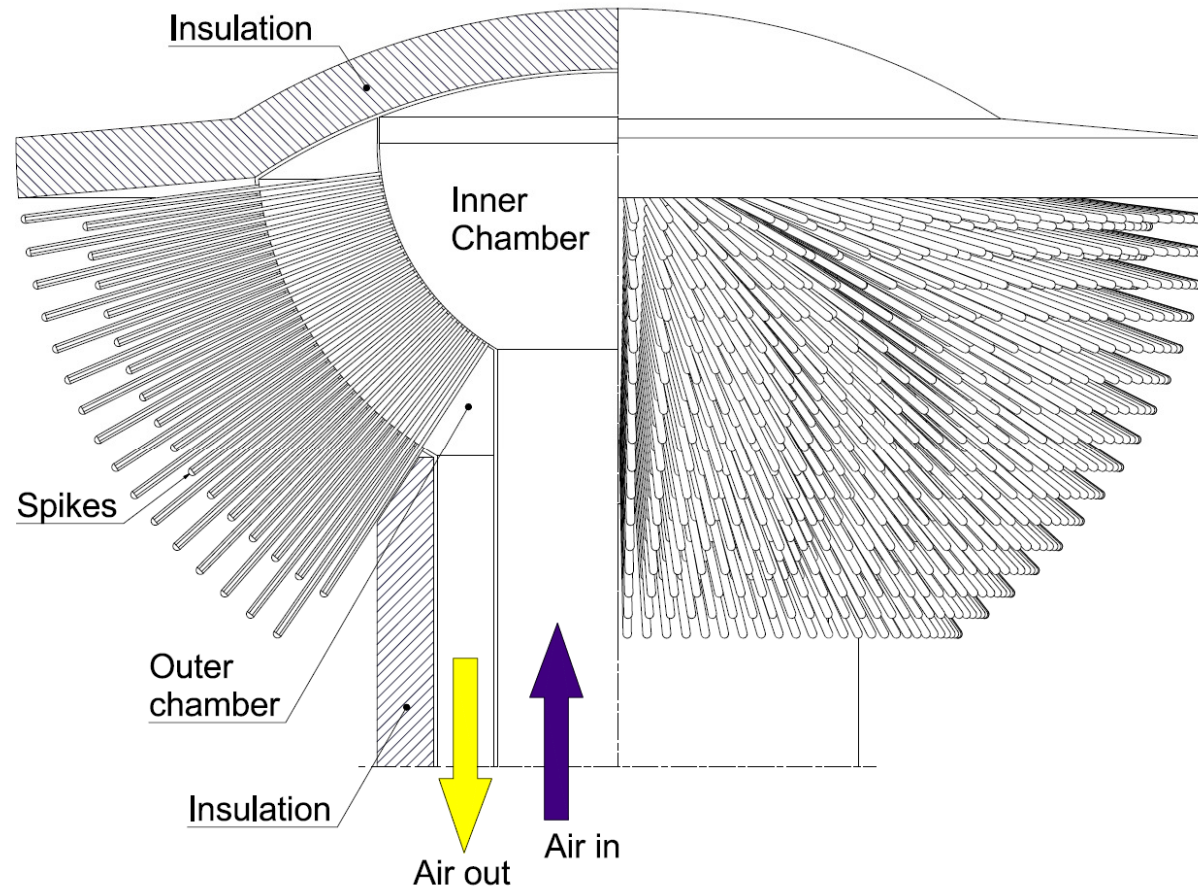
	DIAPR	REFOS	SOLGATE Pre-heater	SOLHYCO	SOLUGAS
Maximum op. temp.	Green	Green	Red	Yellow	Yellow
Pressure drop	Green	Green	Red	Red	Grey
Optics (CPC)	Red	Red	Red	Green	Green
Optics (accepting surrounding field)	Red	Red	Red	Red	Red
Thermal efficiency	Green	Green	Yellow	Red	Yellow
Robustness, durability	Grey	Red	Red	Red	Grey
Cost/simplicity	Grey	Red	Green	Green grid	Green grid
Flux density	Green	Yellow	Red	Red	Red

-  Excellent
-  Only predicted value available
-  Good
-  Undesired
-  Insufficient information available





# The SCRAP receiver



**Spiky Central Receiver Air Pre-heater<sup>a</sup> (SCRAP) Concentric spherical surface chamber (left half in section)**



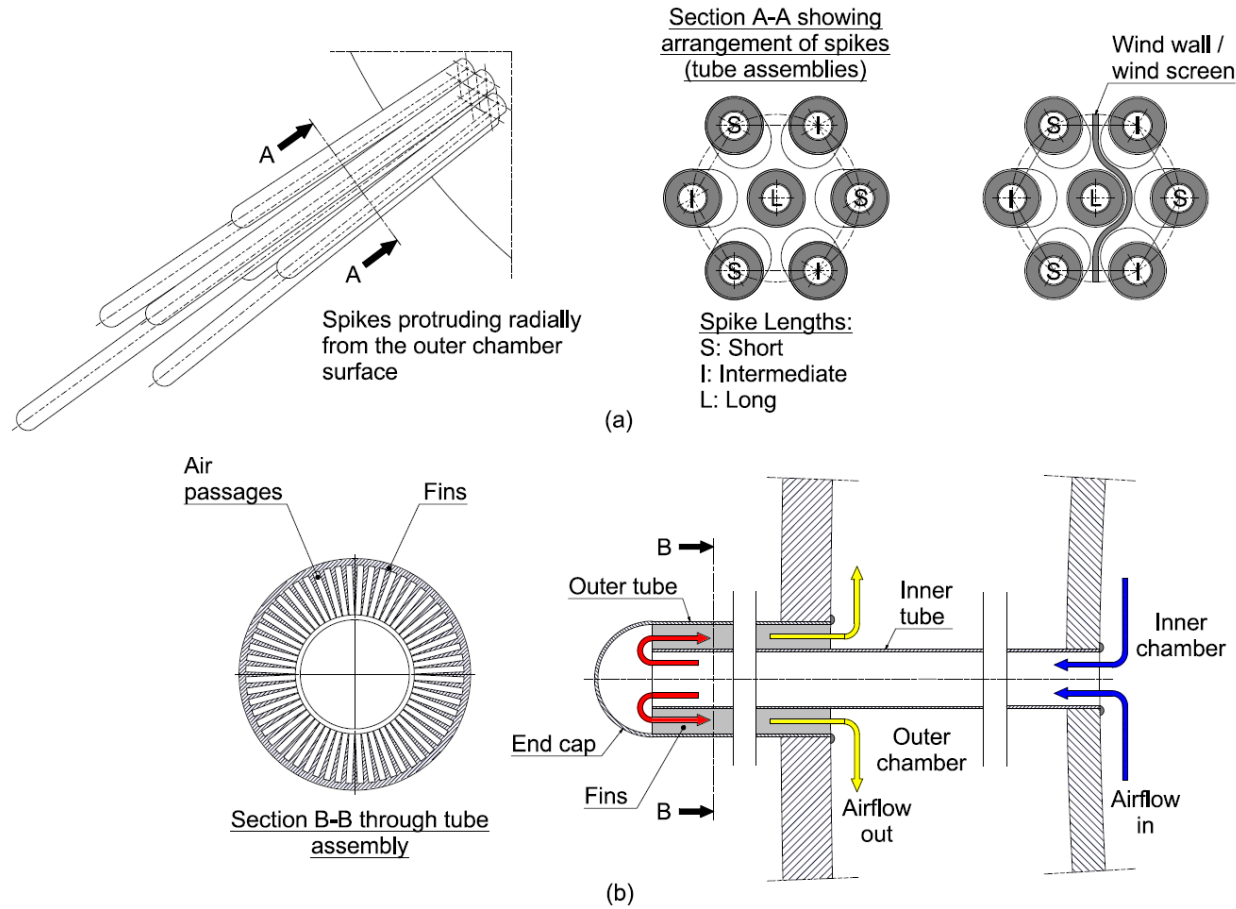
a) Kröger (2008)







# The SCRAP receiver



SCRAP tube assembly (spike) details<sup>a</sup>: (a) tube arrangement, (b) tube geometry

a) Kröger (2008)





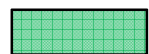
# Comparison of pressurized air receivers



	DIAPR	REFOS	SOLGATE Pre-heater	SOLHYCO	SOLUGAS	SCRAP
Maximum op. temp.	Green	Green	Red	Yellow	Yellow	Yellow
Pressure drop	Green	Green	Red	Red	Grey	Green grid
Optics (CPC)	Red	Red	Red	Green	Green	Green
Optics (accepting surrounding field)	Red	Red	Red	Red	Red	Green
Thermal efficiency	Green	Green	Yellow	Red	Yellow	Green grid
Robustness, durability	Grey	Red	Red	Red	Grey	Green grid
Cost/simplicity	Grey	Red	Green	Green grid	Green grid	Green grid
Flux density	Green	Yellow	Red	Red	Red	Green grid



Excellent



Only predicted value available



Good



Undesired



Insufficient information available





## Steps forward

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- Study of heat transfer of the internally finned tubes
- Develop a spike tip cooling solution
- Optimization of internal tube geometry for different spike length for uniform pressure drop and temperature rise
- Optimization of receiver efficiency by optimizing spike length and spike arrangement for the full receiver
- Generate key results of the SCRAP concept : Feasibility, efficiency, pressure drop, operating temperature...





Questions?

