



**Design Process and Optimization of Helically Twisted Tapes** as a Suitable Insert for Heat Transfer Enhancement in Solar **Receiver Tubes** 

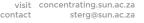
#### Ziyauddin Panchbhaya Supervisor: Dr JE Hoffmann





6<sup>th</sup> Annual STERG Symposium







## Introduction

- Air as a HTF for a Brayton cycle.
- Advantages
  - Free and readily available
  - Environmentally friendly
- Disadvantages
  - Unfavourable heat transfer characteristics
- Passively enhance heat transfer with minimal pressure drop
- Use of twisted tapes





6<sup>th</sup> Annual STERG Symposium STELLENBOSCH, SOUTH AFRICA 18 - 19 JULY 2019





## **Twisted tapes**

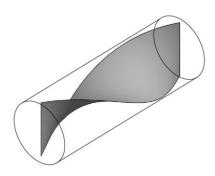
• Use of twisted tapes to break up thermal boundary layer and enhance heat transfer

 $\left(\frac{f_e}{f}\right)^{1/2}$ 

 $\eta = -$ 

- Pressure drop as a consequence
- Maximize thermal enhancement factor

- Advantages
  - Cheap
  - Ease of fabrication
  - Simple insert
  - Reliable







6<sup>th</sup> Annual STERG Symposium STELLENBOSCH, SOUTH AFRICA

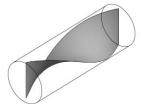


visit concentrating.sun.ac.za contact sterg@sun.ac.za



### **Twisted tapes**

• Simple twisted tape



• Various combinations of twisted tapes simulated on FLUENT



• Very high pressure drop due to a large surface area





6<sup>th</sup> Annual STERG Symposium STELLENBOSCH, SOUTH AFRICA 18 - 19 JULY 2019



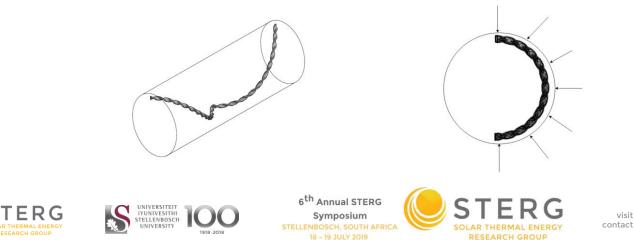


<

# Helically twisted tapes (HTT)

• Very thin twisted tape wound in a coil form

- Modify HTT to be in the region of applied heat flux





 $\langle \rangle$ 

### CFD

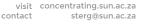
- Menters SST  $k \omega$  model
- Simulation performed at Re = 20000 ۲
- Incompressible air with constant thermodynamic properties
- $T_{in} = 300 \text{K}$
- $q = 10000 \frac{W}{m^2}$  on one side of tube





6<sup>th</sup> Annual STERG Symposium







# Optimization

- **Design vector:**  $\mathbf{x} = \{P, H, W, y, D, \delta\}^T$
- Maximization problem:  $\max \eta(\mathbf{x}) = -\min \eta(\mathbf{x})$
- Subject to constraints:

$$- g_{1}(\mathbf{x}) = -\frac{P}{H} + 0.75 \le 0$$

$$- g_{2}(\mathbf{x}) = -\frac{W}{y} + 0.75 \le 0$$

$$- g_{3}(\mathbf{x}) = -\frac{y}{\delta} + 4 \le 0$$

$$- g_{4}(\mathbf{x}) = -D + H + 2t \le 0$$

$$- g_{5}(\mathbf{x}) = -P \le 0$$

$$- g_{6}(\mathbf{x}) = -H \le 0$$

$$- g_{7}(\mathbf{x}) = -W \le 0$$

- For
  - $12 \text{ mm} \le D \le 60 \text{ mm}$
  - 0.4 mm  $\leq \delta \leq$  1.5 mm
  - $y \ge 3 \text{ mm}$





6<sup>th</sup> Annual STERG Symposium STELLENBOSCH, SOUTH AFRICA 18 - 19 JULY 2019





# Optimization

 Algorithm: Spherical Quadratic Steepest Descent (SQSD) method

$$- x_{k+1} = x_k - \frac{\nabla f(x_k)}{C_k}$$
$$- C_k = \frac{2[f(x_{k-1}) - f(x_k) - \nabla^T f(x_k) \{x_{k-1} - x_k\}]}{\|x_{k-1} - x_k\|^2}$$

- Penalty function is used to convert a constrained optimization problem to an unconstrained optimization problem
  - Penalty parameter:  $\mu = 1000$
- Initial design vector
  - $x_o = (P_0, H_0, W_0, y_0, D_0, \delta_0) = (76 \text{ mm}, 38 \text{ mm}, 12 \text{ mm}, 3 \text{ mm}, 40 \text{ mm}, 0.5 \text{ mm})$
- Convergence criteria:  $|\eta_k \eta_{k-1}| \le 1\%$





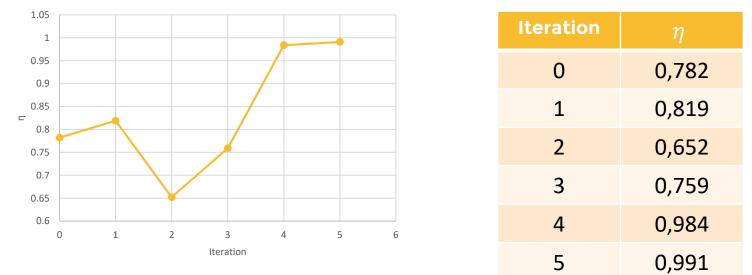
6<sup>th</sup> Annual STERG Symposium STELLENBOSCH, SOUTH AFRICA 18 - 19 JULY 2019





# Optimization

• Five iterations to converge



• Final design vector:

-  $x_5 = (P_5, H_5, W_5, y_5, D_5, \delta_5) = (360 \text{ mm}, 58 \text{ mm}, 54 \text{ mm}, 3 \text{ mm}, 60 \text{ mm}, 0.4 \text{ mm})$ 



6<sup>th</sup> Annual STERG Symposium STELLENBOSCH, SOUTH AFRIC 18 - 19 JULY 2019





## Conclusion

- Obtained a good efficiency factor
- Current work:
  - Perform on a range of Reynolds numbers
  - Compressible flow with temperature dependent properties at elevated temperatures and pressure

- Apply a variable heat flux: 
$$q(y) = q_{max} \cos\left(\frac{\pi}{2} \frac{y}{r_{max}}\right)$$





6<sup>th</sup> Annual STERG Symposium STELLENBOSCH, SOUTH AFRICA 18 - 19 JULY 2019



visit concentrating.sun.ac.za contact sterg@sun.ac.za



 $\mathbf{C}$ 

### Thank you

#### **ACKNOWLEDGEMENTS:**

#### Dr JE Hoffmann

#### **CONTACT DETAILS:**

**Ziyauddin Panchbhaya** Solar Thermal Energy Research Group (STERG) Stellenbosch University South Africa

STERG@sun.ac.za +27 (0)21 808 4016

### visit us: concentrating.sun.ac.za